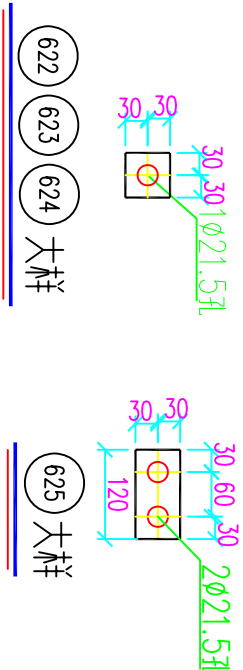
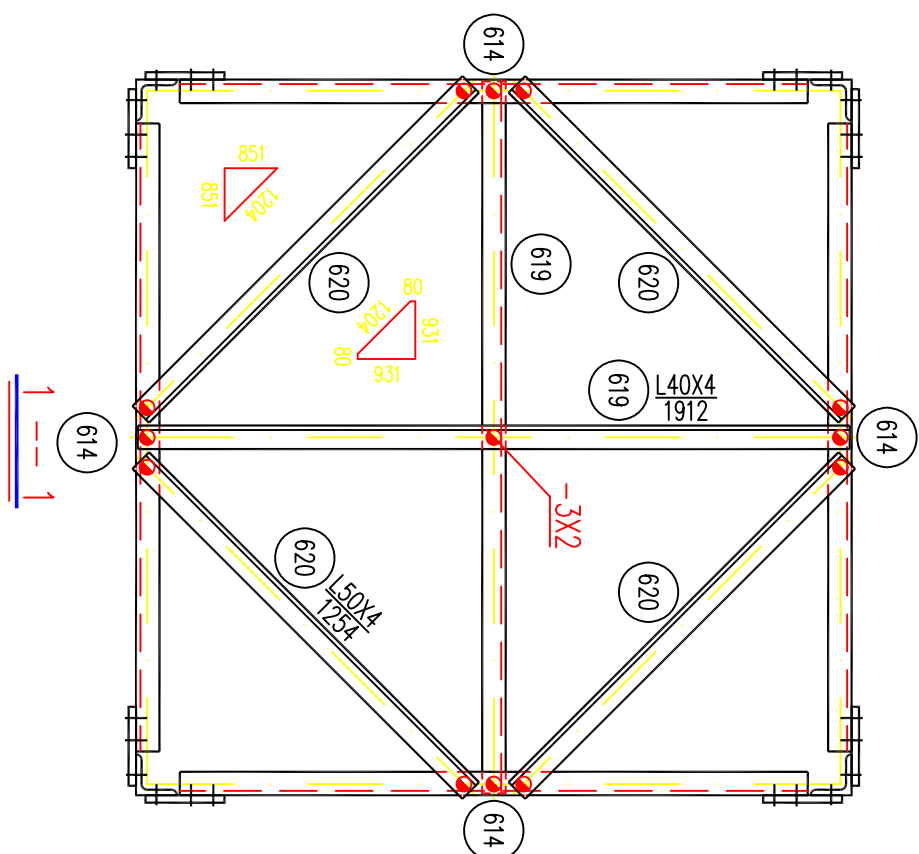
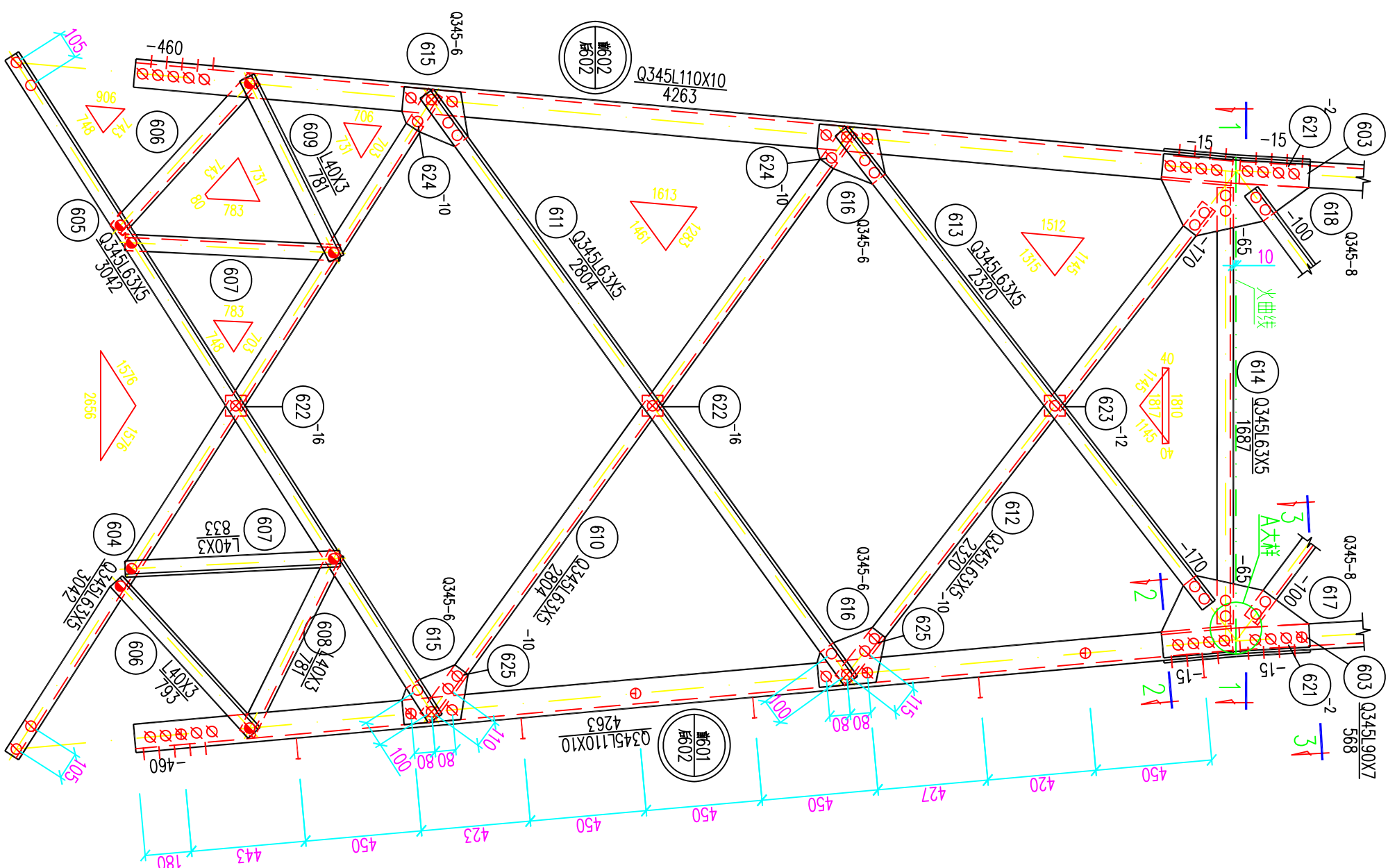
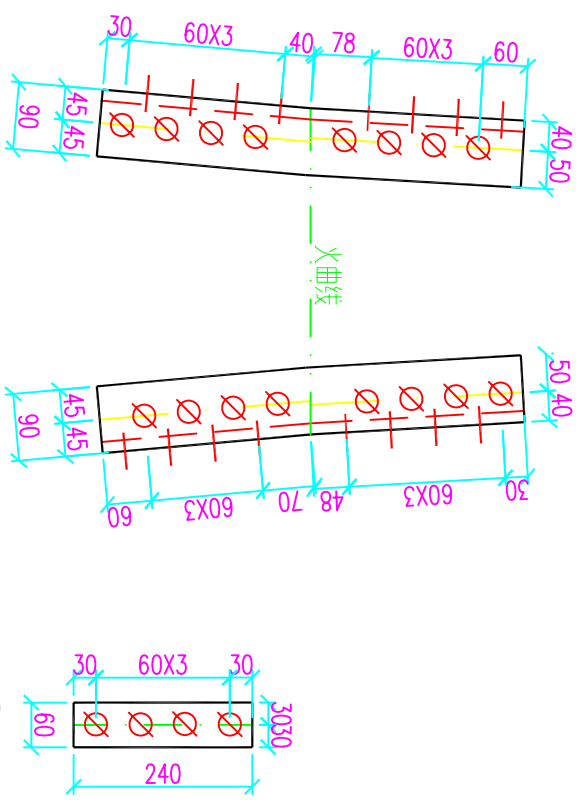
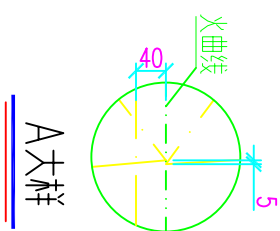
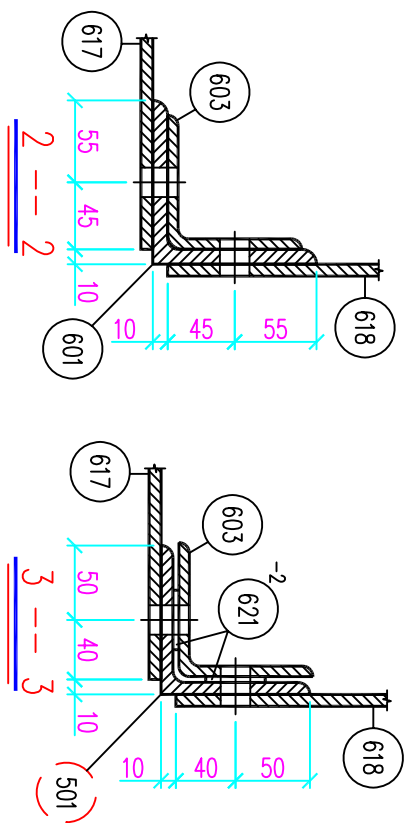










Technical drawing of a trapezoidal part. The top width is 4700, divided into segments of 1600, 1600, 1500, and 40. The bottom width is 1810. The height is 2656. The part is divided into several triangular sections by internal lines. Labels include '上模' (Upper Mold) and '下模' (Lower Mold) on the right, '单线图' (Single Line Drawing) on the left, and '1:100' below it. A circled '6' is at the top center.



编 号	规 格	长 度 (mm)	数 量	重 量 (kg)		备 注
				一 件	小 计	
601	Q345L10X10	4263	1	71.15	71.2	带脚钉
602	Q345L10X10	4263	3	71.15	213.5	
603	Q345L90X7	568	4	5.48	21.9	钢管 火曲
604	Q345L63X5	3042	4	14.67	58.7	切角
605	Q345L63X5	3042	4	14.67	58.7	
606	L40X3	793	8	1.47	11.8	
607	L40X3	833	8	1.54	12.3	切角
608	L40X3	781	4	1.45	5.8	切角
609	L40X3	781	4	1.45	5.8	切角
610	Q345L63X5	2804	4	13.52	54.1	切角
611	Q345L63X5	2804	4	13.52	54.1	
612	Q345L63X5	2320	4	11.19	44.8	切角
613	Q345L63X5	2320	4	11.19	44.8	
614	Q345L63X5	1687	4	8.13	32.5	局部开角
615	Q345-6x213	264	8	2.65	21.2	
616	Q345-6x213	212	8	2.73	21.8	
617	Q345-8x305	570	8	10.92	87.4	火曲
618	Q345-8x305	570	8	10.92	87.4	火曲
619	L40X4	1912	2	4.63	9.3	
620	L50X4	1254	4	3.84	15.4	
621	-2x60	240	4	0.23	0.9	垫板
622	-16x60	60	8	0.45	3.6	垫板
623	-12x60	60	4	0.34	1.4	垫板
624	-10x60	60	8	0.28	2.2	垫板
625	-10x60	120	8	0.57	4.6	垫板

螺栓、脚钉、垫圈明细表						
名称	级别	规格	符号	数量	重量(kg)	备注
螺栓	6.8级	M16x40		44	6.3	
		M16x50		9	1.4	
		M20x45		72	19.4	
		M20x55		124	36.6	
		M20x65		24	7.7	
脚钉	6.8级	M16x180		6	2.0	
		M20x200		3	1.9	
垫圈	Q235	-3(ϕ 17.5)		2	0.1	
合计				75.4 kg		

1C1W9-J1单回路转角塔

图 6 身 塔

图号 1C1W9-J1-07